TENTATIVE

Product Specifications

Type: MS Lithium Rechargeable Battery

Model: MS920SE FL27E

This is a "Standard Spec sheet " which is a general documentation for your evaluation.

Before we will start to supply this part to you, we would like you to ask us the formal version of this spec sheet.

We will issue the formal specification sheet for you.

(Basically the contents is the same as this one.)

We would like you to put your signature on it to state your approval of the specification, and send it back to us. It will be a kind of contract between you and us.

Seller: Seiko Instruments Inc.

Network Components Business Unit

Micro-Energy Division

Address: Arcacentral 13F, 2-1 Kinshi 1-Chome Sumida-ku Tokyo Japan

postal code : 130-0013

Sales Dep.

History of Revision

| No. | Described by | Details of Change | Checked by | Issue Date |
|-----|--------------|---|-------------|---------------|
| 01 | QA Sec. | Initial Release for Standard Specifications | QA Sec. | Nov. 01. 2007 |
| | R. Ito | STDE-B-MS0920E-6ATFL27E-0014-1 | H. Ishikawa | |

Manufacturer information

Company name: Seiko Instruments Inc.

Network Components Business Unit

Micro-Energy Division

Address: 45-1, Aza-Matsubara, Kami-ayashi, Aoba-ku, Sendai-shi, Miyagi,

Japan, postal code: 989-3124

Responsible Quality Assurance Department

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Appendix

Leakage Criteria

Construction of Battery

Battery drawing

Drawing of tray

Package specifications(Domestic)

Package specifications(overseas)

Precautions for Your Safety

1. Application

This specification applies to the coin-type MS Lithium Rechargeable Battery, which manufactured by Seiko Instruments Inc. and which supplied by SII Micro Parts Ltd. to you.

2. Model

Model described in cover

3. Chemical System and Structure

Refer to the document "The construction of battery" attached.

4. Nominal Specifications

| | | Model |
|------|--|------------------------------------|
| No. | Characteristics | MS920SE |
| 4-1 | Range of temperature in which it can be operated | from -20°C to 60°C |
| 4-2 | Recommended range of preservation temperature and humidity | from 10°C to 30°C 60%RH or less |
| 4-3 | Nominal voltage | 3V |
| 4-4 | Charging voltage | from 2.8V to 3.3V |
| 4-5 | Recommended Charging voltage | 3.1V |
| 4-6 | Maximum Charging Current (mA) | |
| | At 3V in the battery voltage. | 0.5 |
| | At 0V in the battery voltage. | 10 |
| 4-7 | Nominal capacity(mAh): after charging | |
| | from 3.1V to 2.0V | 11 |
| 4-8 | Remaining Capacity(mAh): At delivery | 11 |
| 4-9 | Standard Discharge Current (mA) | 0.050 |
| 4-10 | Nominal dimensions | |
| | Diameter(mm) | 9.5 |
| | Height(mm) | 2.1 |
| 4-11 | Standard mass(g) | 0.47 |
| 4-12 | Applicable Safety Standard | UL1642 (File No. MH 15628) |

The "Perchlorate Contamination Prevention Act" in California does not apply to this product."

5. Characteristics

- * "Initial" means within one month after deliver.
- * Attached "Leakage Criteria" is used for the judgment of leakage.

5-1. Electric characteristics

| | | Model | Test | Measuring |
|-----|----------------------------------|-------------------|---------|-----------|
| No. | Characteristics | MS920SE | Methods | Methods |
| 1 | Open Circuit Voltag | e(V) at delivery | - | 6-4 |
| | maximum | 3.4 | | |
| | minimum | 2.6 | | |
| 2 | Open Circuit Voltag | e(V) after charge | - | 6-2 1) |
| | maximum | 3.1 | | 6-4 |
| | Minimum | 2.8 | | |
| 3 | Initial Capacity(mAh | n) | - | 6-2 |
| | 24°C | 9.3 or more | | |
| | -20°C | 6.1 or more | | |
| | 60°C | 9.3 or more | | |
| 4 | Initial Internal impedance (ohm) | | - | 6-3 |
| | 24°C | 100 or less | | |
| | -20°C | 400 or less | | |
| | 60°C | 100 or less | | |

5-2. Mechanical characteristics

| Model | | | | Test | Measuring |
|-------|--|----------------|---|-------------------|-------------------|
| No. | Ch | aracteristics | MS920SE | Methods | Methods |
| 1 | Tab Pulling Strength(N): In the case of Battery with tabs. | | - | 6-8 | |
| | | | Refer to Battery Drawing with tabs attached | | |
| 2 | Exte | rnal Appearanc | e | | 6-9 |
| | | Initial | No leakage There must not be foreign body adhesion (over level S2). There is no significant deformation, | - | |
| | | After Tests | stain, stricken mark, rust and burr. There is no significant leakage (over level C1), deformation, stain, stricken mark, rust and burr. | 7-3 7-4 7-5 | |
| 3 | | Free fall | Satisfy initial capacity and internal impedance. There is no significant leakage, deformation, stain, stricken mark, rust and burr, which effect battery performance. | 7-9 | 6-2 6-3 6-9 |
| 4 | • | | 7-10 | 6-2 6-3 6-9 | |

5-3. Reliability

| Model | | Model | Test | Measuring |
|-------|--|------------------------------------|--------------|-----------|
| No. | Characteristics | MS920SE | Methods | Methods |
| 1 | 1 High Temperature Storage Characteristics | | 7-3 | |
| | Min. Capacity(mAh) | 8.2 | | 6-2 |
| 3 | Low Temperature Storage | Characteristics | 7-4 | |
| | Min. Capacity(mAh) | 9.3 | | 6-2 |
| 3 | Float Charge Characterist | ics | 7 - 5 | |
| | Min. Capacity(mAh) | 8.2 | | 6-2 |
| | Max. Internal | 300 | | 6-3 |
| | impedance (ohm) | | | |
| 4 | Over Discharge Character | ristics | 7-6 | |
| | Min. Capacity(mAh) | 6.0 | | 6-2 |
| 5 | Charge / Discharge Cycle | Characteristics (Cycles) | | 6-2 |
| | 20% D.O.D. | 1000 cycles or more | 7-7-1 | |
| | 100% D.O.D. 100 cycles or more | | 7-7-2 | |
| 6 | Leakage Resistance level S3 (*1) or less | | 7-8 | 6-9 |
| | | (There is no significant leakage | | |
| | | which effect battery performance.) | | |

5-4. Table of Parameter for Test and Measuring

| 5-4. Table of Parameter for 1 | | able of Farameter for | | | |
|-------------------------------|--------------------------------------|------------------------|-------------|---------|-----------|
| | | | Model | Test | Measuring |
| No. | | Characteristics | MS920SE | Methods | Methods |
| 1 | Capacity | | | - | 6-2 |
| | | Vc(V) | 3.1 | | |
| | | Rp(kohm) | 0.33 | | |
| | | Tc(hrs) | 72 | | |
| | | Rd(kohm) | 100 | | |
| | | Voff(V) | 2.0 | | |
| 2 | Flo | at Charge Characterist | ics | 7-5 | |
| | | Vc(V) | 3.1 | | |
| | | Rp(kohm) | 2 | | |
| 3 | Ove | er Discharge Characte | ristics | 7-6 | |
| | | Rs(kohm) | 10 | | |
| 4 | Cha | arge / Discharge Cycle | (20% D.O.D) | 7-7-1 | |
| | | Vc(V) | 3.1 | | |
| | | Rp(kohm) | 0.33 | | |
| | | Tcs(hrs) | 4 | | |
| | | Rds(kohm) | 10 | | |
| | | Tds(hours) | 7 | | |
| 5 | Charge / Discharge Cycle(100% D.O.D) | | 7-7-2 | | |
| | | Vc(V) | 3.1 | | |
| | | Rp(kohm) | 0.33 | | |
| | | Tcd(hrs) | 72 | | |
| | | Rdd(kohm) | 10 | | |
| | | Tdd(hours) | 38 | | |

6. Measuring Methods

6-1. General Conditions

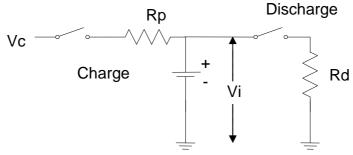
The measuring conditions are temperature of 24+/-2 °C, humidity of 65+/-20%Rh and within one month after delivering, if not specified.

6-2. Capacity

- 1) Charging: Apply specified voltage (Vc) through the protective resistance (Rp) for specified time (Tc).
- 2) Discharging: Discharging with load resistance (Rd) until the cell voltage reaches the cut off voltage (Voff), the cell voltage (Vi) and time (Ti) should be measured at intervals within one hour.
- 3) Calculation: The capacity value is calculated by the expression below.

Capacity =
$$\sum_{i} \left(\frac{\left(V_{i} + V_{i+1} \right)}{2} \times \frac{1}{Rd} \times \left(T_{i+1} - T_{i} \right) \right)$$

4) General Circuit: The circuit, for charging and discharging, is shown as follows.



6-3. Internal Impedance

Measure by alternating current method using frequency of 1kHz.

6-4. Voltage

Use a direct current voltage meter, which has input impedance of 10Mohm or more and accuracy of +/-0.2% or less.

6-5. Current

Use an ammeter with accuracy of +/-0.2% or less.

6-6. Resistance

Resistance, which includes resistance of all external circuits, requires accuracy of 2.0% or less.

6-7. Size measurement

Use the size measurement instruments with accuracy of 0.01mm or 0.001mm if necessary.

6-8. Terminal pull strength: The direction of the pull is vertical.

Use a digital force gauge, which has accuracy of +/-1.0% or less.

6-9. Appearance

After Test : Microscope, which has magnification of 10 times.

At delivery : Naked eye

7. Test Methods

7-1. General conditions

If not specified, the test conditions are temperature of 24+/-2 °C, humidity of 65+/-20%Rh and the test should be started within one month after delivering.

7-2. Temperature Characteristics Test

Measure electrical characteristics after exposing battery to each temperature atmosphere for 2 hours.

Temperature: -20+/-2 °C, +24+/-2 °C, +60+/-2 °C

7-3. High Temperature Storage

After Charging at voltage of Vc through protective resistance of Rp for Tc hours, store battery at temperature 60+/-2 °C for 20days.

7-4. Low Temperature Storage

After Charging at voltage of Vc through protective resistance of Rp for Tc hours, store battery at temperature of -40+/-2 °C for 96 hours.

7-5. Float Charge Characteristics Test

Charge battery at voltage of Vc through protective resistance of Rp at temperature of 60+/-2 °C for 20days.

7-6. Over Discharge Characteristics Test

Discharge battery by discharge resistance of Rs for 30 days.

7-7. Charge / Discharge Cycle Characteristics Test

7-7-1. Shallow Discharge cycle characteristics (20% Depth of discharge)

Charge : Apply specified voltage (Vc) through protective resistance (Rp) for

specified period (Tcs).

Discharge: With load resistance (Rds) for specified period (Tds).

Life : Let the time of putting on measurement of 6-2 and becoming 50% of

a initial capacity standard value be a life..

7-7-2. Deep Discharge cycle characteristics (100% Depth of discharge)

Charge : Apply specified voltage (Vc) through protective resistance (Rp) for

specified period (Tcd).

Discharge: With load resistance (Rdd), for specified time (Tdd) or until the cell

voltage reaches 2.0V.

Life :Let the time of putting on measurement of 6-2 and becoming 50% of

a initial capacity standard value be a life.

7-8. Leakage Resistance (Thermal Shock Test: Air to Air)

Hold battery at -10+/-2 °C for 1 hour then hold it at 60+/-2 °C for 1 hour.

Repeat 100 cycles between above conditions. (Chamber) Not humidity controlled.

7-9. Free Fall Test

Drop the battery ten times in an arbitrary direction on the board of the oak of 3cm in thickness from the height of 75cm. The tabs of battery should be cut before test.

7-10. Vibration Test

Vibrate the battery in the direction of 3(x, y, z) for 30 minutes by 1000 cycles per minute with an amplitude of 2mm. The tabs of battery should be cut before test.

8. Mounting Conditions

8-1. Battery with tabs

1) For soldering iron

Use the conditions as follows

| | Model | |
|----------------|---------------------|--|
| | MS920SE | |
| Temperature | 350°C or less | |
| Soldering time | Within five seconds | |

Within above conditions, do not heat battery over 85°C.

Do not solder directly to the battery.

2) Dip soldering

Not applicable

3) Reflow soldering

Not applicable

9. Indications (Markings)

9-1. Dies

Following items are indicated on battery.

Below items can be omitted except item (2).

(1) Model code

(2) Cathode polarity(+)

(3) Manufacturer's name or monogram

(4) Country of origin

9-2. Date of Manufacturing

Date of Manufacturing is marked on the positive tab or the battery (if possible) and label of each packages as.

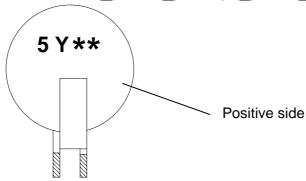
(Example)

4Z**...manufactured in December 2004

5Y**...manufactured in November 2005

61**...manufactured in January 2006

Abbreviation of month: $Jan.(\underline{1})$, $Feb.(\underline{2})$ $Sep.(\underline{9})$, $Oct.(\underline{0})$, $Nov.(\underline{Y})$, $Dec.(\underline{Z})$



Date of manufacturing is positioned at random.

**is our own number, might be omitted.

Method of marking of manufacturing date is laser type.

Inspection (Outgoing and Incoming)

10-1. Lot composition

Lot must be composed within the same manufacturing conditions.

10-2. Outgoing Inspection

Seiko Instruments Inc. shall do outgoing inspection before shipping. The inspection items are as below table. The inspection results shall be submitted by the customer request.

| No | Characteristics | Inspection levels | frequency |
|----|----------------------|-------------------|-----------|
| 1 | Open circuit voltage | n=6, c=0 | per lot |
| 2 | Internal impedance | n=6, c=0 | per lot |
| 3 | Discharge capacity | n=6, c=0 | per month |
| 4 | Leakage impedance | n=10, c=0 | per lot |

10-3. Incoming Inspection

The customer should do incoming inspection within 30 days from receiving day. If defective products are find out at incoming inspection, the customer immediately should notify to Seiko Instruments Inc. in writing with the defective products for replacement request. When there was no contact from you within 30 days, we shall judge that those were accepted.

11. Package Specifications

Examples of the tray for wrapping, wrapping specification, and packing specification are shown in the following as our standard.

11-1. The tray for wrapping

Refer to "Drawing of tray".

The positive side of the battery stored in the tray is upward.

11-2. Wrapping and packing

Refer to "Package specifications" and "Package specifications (overseas)".

12. In case of quality trouble

The warranties set forth herein are the only warranties on the products.

The liabilities of Seiko Instruments Inc. in connection with the products under these specifications are expressly limited to the replacement of defective products.

13. Operation of this Specification

13-1. Agreement

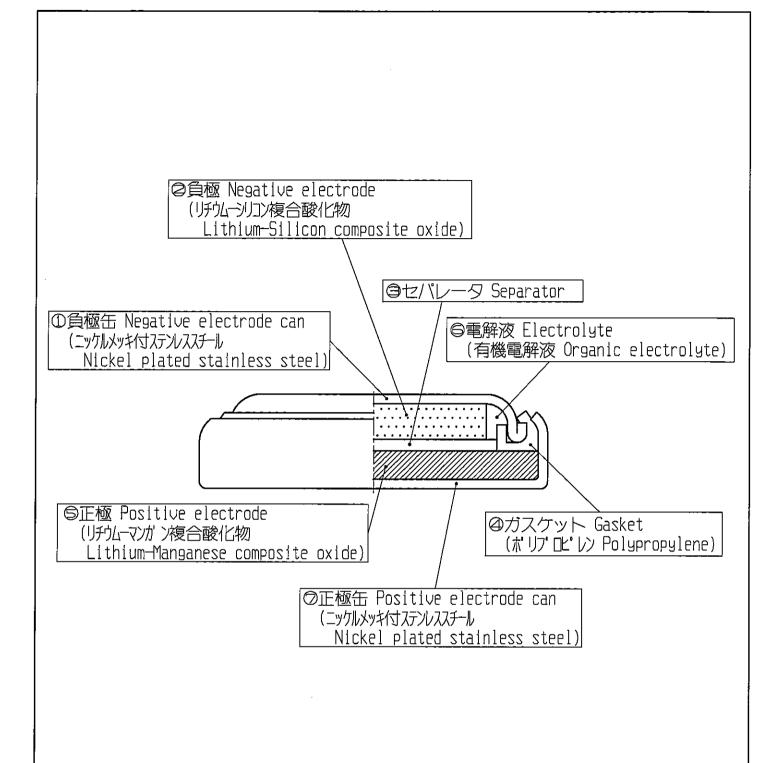
Before these specifications being revised, the agreement, of the customer, seller and manufacturer, is required.

13-2. Negotiation

If some accident not specified on these specifications occurs, the customer, seller and manufacturer must negotiate in order to solve the problem faithfully.

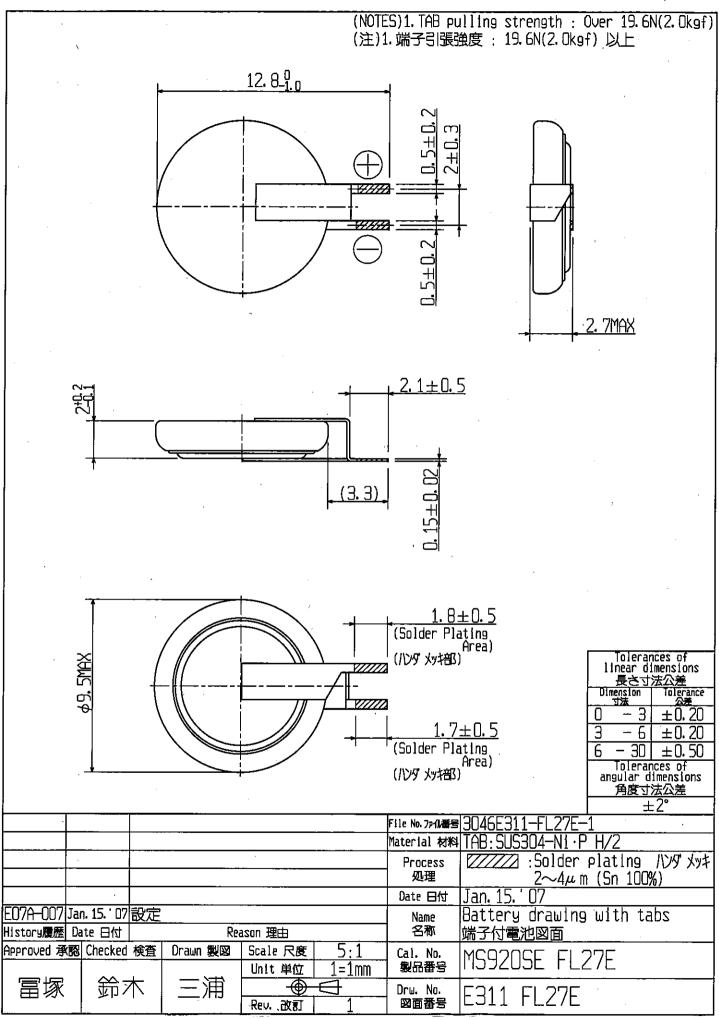
Leakage Criteria

| | | Criteria |
|-------|---------------------------|---|
| Grade | Diagram | Definition |
| S1 | Leakage | The leakage can not be seen by naked eyes, but can be seen by microscope, which have magnification of 10 to 15. |
| S2 | Leakage | The leakage can be seen by naked eyes. The area of leakage is within half of the round and reaching to neither the flat area of the negative can nor the straight area of the positive can. The leakage is not bridged between the negative can and the positive can. |
| S3 | Leakage | The area of leakage is from half to all of the round and reaching to neither the flat area of the negative can nor the straight area of the positive can. The leakage is not bridged between the negative can and the positive can. |
| C1 | Leakage Bridge Leakage | The area of leakage is reaching to either the flat area of the negative can or the straight area of the positive can. The leakage is bridged between the negative can and the positive can. |

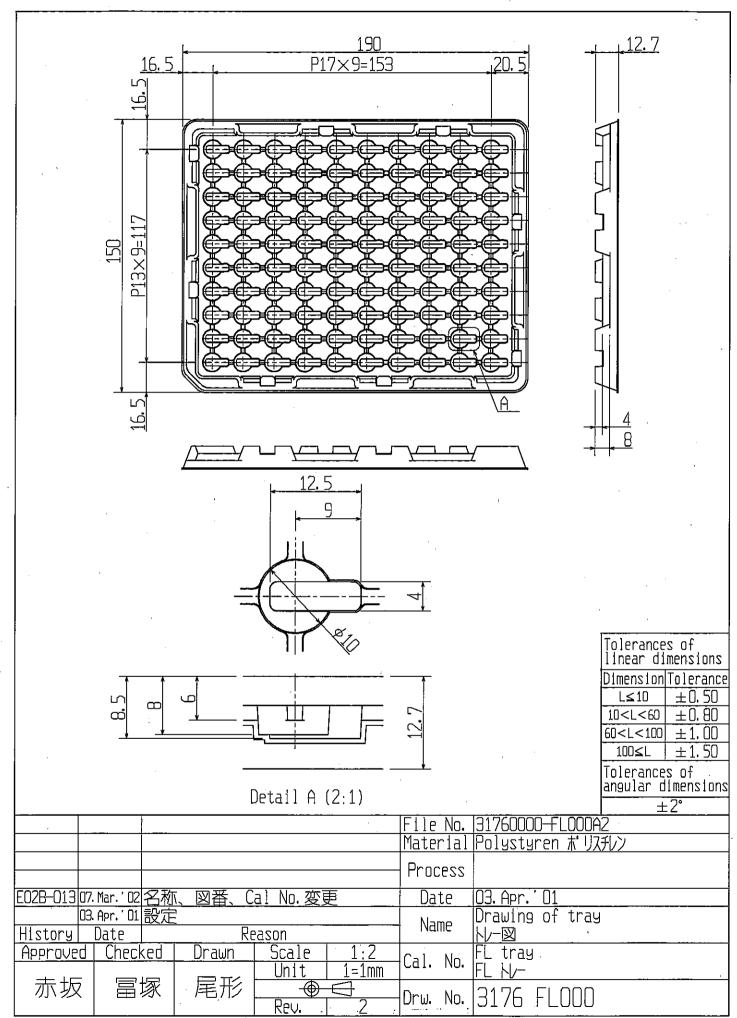


| | | | ***** | | File No. | 30460000-MSF00-4 |
|---|------------|-------|---------------|-------|----------------------------------|------------------|
| | | | | | Material | · |
| | | | Process | | | |
| 20. | Dec. D1 物質 | 名見直し | | | Date | 05. Jan. '01 |
| 23. Oct. ' 01 図番変更 History Date Reason | | | | Name | Construction of battery 電池構成図 | |
| Approved | Checked | Drawn | Scale Unit | 1=1mm | Cal. No. | MS***F, MS***S |
| 赤坂 | 富塚 | 尾形 | Rev. | 4 | Drw. No. | 3046 MSF00 |

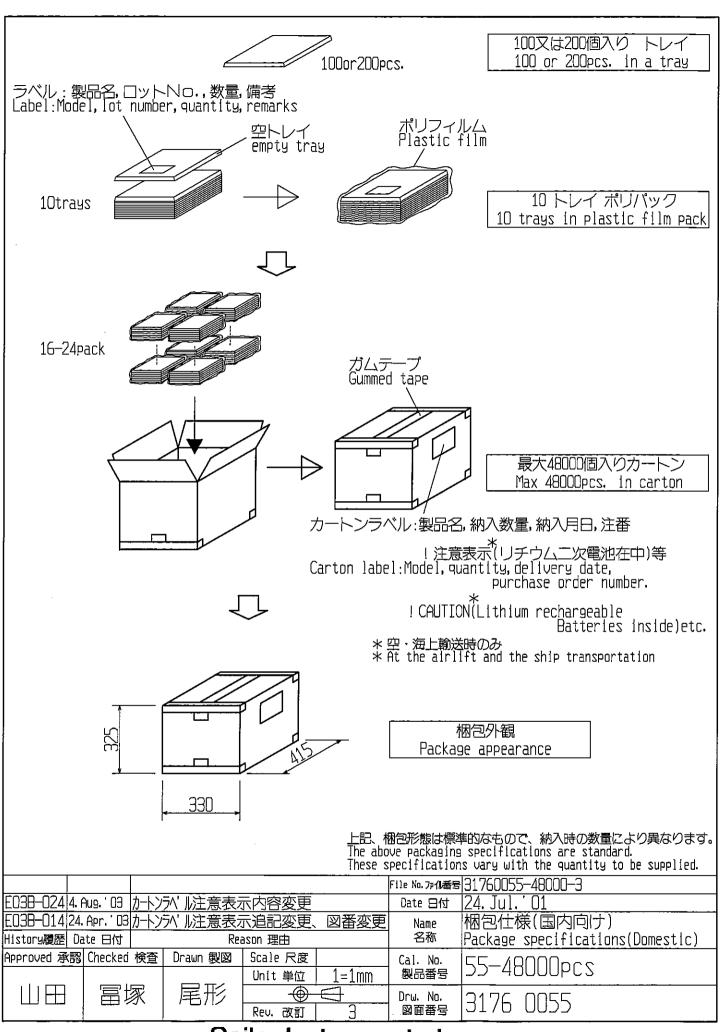
Seiko Instruments Inc.



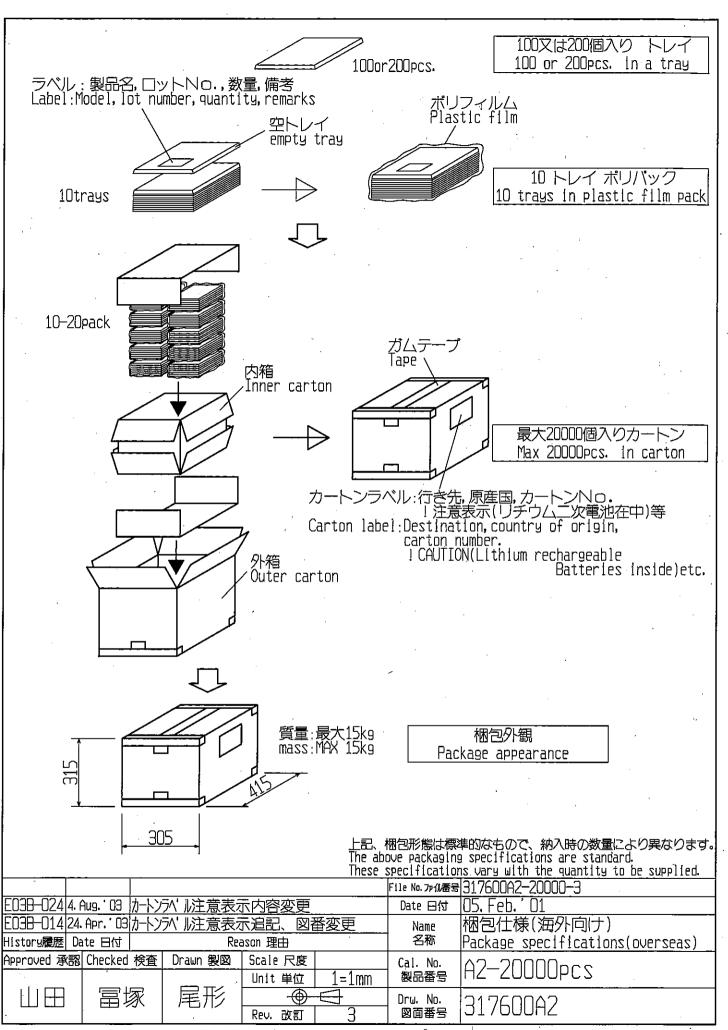
Seiko Instruments Inc.



Seiko Instruments Inc.



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Precautions for Your Safety

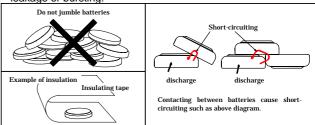
SII Lithium rechargeable batteries (ML, MS, HB, TS) contain flammable organic solvents. For your safety, please follow following prohibitions.

🔼 WARNING!

- Do not charge by high current or high voltage.
 Doing so may generate gas inside the battery, resulting swelling, catching fire, and heat generation or bursting.
- Do not heat, disassemble nor dispose of in fire Doing so damages the insulation materials and may cause catching fire, heat generation, leakage or bursting.
- Do not solder directly to the battery
 If soldering is performed directly to the battery, the battery is
 heated up, consequently cause leakage, explosion or fire due to
 overheating from internal short-circuiting.
- 4. Do not short.
 - If the (+) and (-) come into contact with metal materials, short-circuiting occurs. As a result, catching fire, heat generation, leakage or bursting.
- Keep batteries out of children's reach.
 If leaked liquid is ingested or a battery is swallowed, consult a physician immediately.
- 6. Do not reverse placement of (+) and (-) If the (+) and (-) side of the battery is reverse inserted, it may cause a short-circuiting or over discharge of the battery on some equipment and it may induce overheating, explosion or fire.

- 7. Do not discharge by force
 - If the battery is discharged by direct connection to an external power supply etc., voltage of the battery will decline lower than 0 volts (electrical reversal) and will cause the battery case to expand, overheat, leak, explode or burn.
- 8. Incase of leakage or a strange-smell; keep away from fire to prevent ignition of any leaked electrolyte.
- 9. In case of disposal, insulate between (+) and (-) of battery by an insulating

Jumbling batteries or with other metal materials cause short-circuiting. As a result, catching fire, heat generation, leakage or bursting.





CAUTION!

- 1. If leaked liquids gets in the eyes, wash them with clean water and consult a physician immediately.
- 2. Do not use new and used batteries together. Do not use different types of batteries together.
 - It may cause catching fire, heat generation, leakage or bursting.
- If you connect two or more batteries in series or parallel, please consult us in advance.
 It may cause bursting or catching fire due to unbalanced load or voltage.
- 4. Do not use nor leave the batteries in direct sunlight

- nor in high-temperature areas.
- It may cause catching fire, heat generation, leakage or bursting.
- 5. Do not apply strong pressure to the batteries nor handle roughly.
 - It may cause catching fire, heat generation, leakage or bursting.
- 6. Avoid contact with water.
 - It may cause heat generation.
- Keep batteries away from direct sunlight, high temperature and humidity. It may cause heat generation.

For prevention the performance of battery

- Pay attention to mat or sheet for ESD
 Battery with tabs or battery on PCB may short circuit on the mat for ESD. As a result the voltage of cell drops down.
- 2. Pay attention to soldering by tips
 - Do no touch the battery by solder chips, in case of soldering another components after equipping battery.
 - In basically, keep any high temperature process away from battery.
- 3. Pay attention to material of jig for pick and place
 Use nonconductive material of jig for pick and place of batteries,
 for short-circuit protect. If short circuit of battery is occurred, the
 voltage of battery drops down quickly but raise gradually.
- Pay attention to washing and drying Some detergent or high temperature drying cause deteriorates of battery. If wash batteries, consult us.

International Transportation and Disposal

International Air / Marine / Ground Transportation

Regarding the transport of Lithium battery and Lithium-ion battery, organizations like IATA, ICAO, IMO, DOT have determined transport regulations, based on the United Nations Regulations. The SII Lithium rechargeable batteries can be transported being not subject to the provisions of dangerous goods, if they meet the following requirements.

- (a) <Lithium content>The Lithium content is not more than 1g.
- (b) **<Safety Certification>**Each battery is of a type proved to meet the requirements of each test in the UN Manual of Tests and Criteria, Part 3, sub-section38.3.
- (c) **<Strong packaging>**Batteries are separated so as to prevent short circuits and are packed in strong packaging.
- (d) **<Caution Label>**Each package must be marked indicating that it contains lithium batteries and that special procedures should be followed in the event that the package is damaged.
- (e) <Not Restricted Declaration>Each shipment must be accompanied with a document indicating that the packages contain lithium batteries and that special procedures should be

- followed in the event that a package is damaged.
- (f) <Package Drop Test>Each packages is capable of withstanding a 1.2 m drop test in any orientation without damage to batteries contained.
- (g) **<Weight Limit>**Except in the case of packed with equipment, packages may not exceed 30 kg gross mass.
- (h) <Transport to U.S.A.>When you transport to U.S.A., emergency contact information must be indicated on the required documents.

For further information, please consult with us.

<u>Disposal</u>

Recent environmental protection concerns have increased globally and waste and recycling are regulated in the world. The current regulations differ in each country, state and local municipality. Please consult local regulations and authorities for recommended disposal of batteries. If you are in question of application or safety of our batteries, please consult your local authorities.